中文由机器翻译，以英文为准。 Chinese text is machine-translated, the English text applies.

焊接机架验收报告

Acceptance report, welded frame, MA-03

对象 Subject	2 个机架，已焊接和喷漆，宽 1,800 毫米 2 machine frames, welded and painted, width 1,800 mm
委托方 Client	Muster Maschinenbau GmbH (虚构)
制造商 Manufacturer	Przykład Sp. z o.o. (虚构)
地点和日期 Place and date	波兹南，04.03.2026 Poznań, 04.03.2026
依据 Basis	订单、图纸 G-204 E 版、涂装规范 Order, drawing G-204 revision E, paint specification
在场人员 Present	制造商项目负责人和装配人员，Office-Remscheid Manufacturer's project lead and fitter, Office-Remscheid

结果一览 Result at a glance

9	2	1
合格 OK	未完成 Open	提示 Note

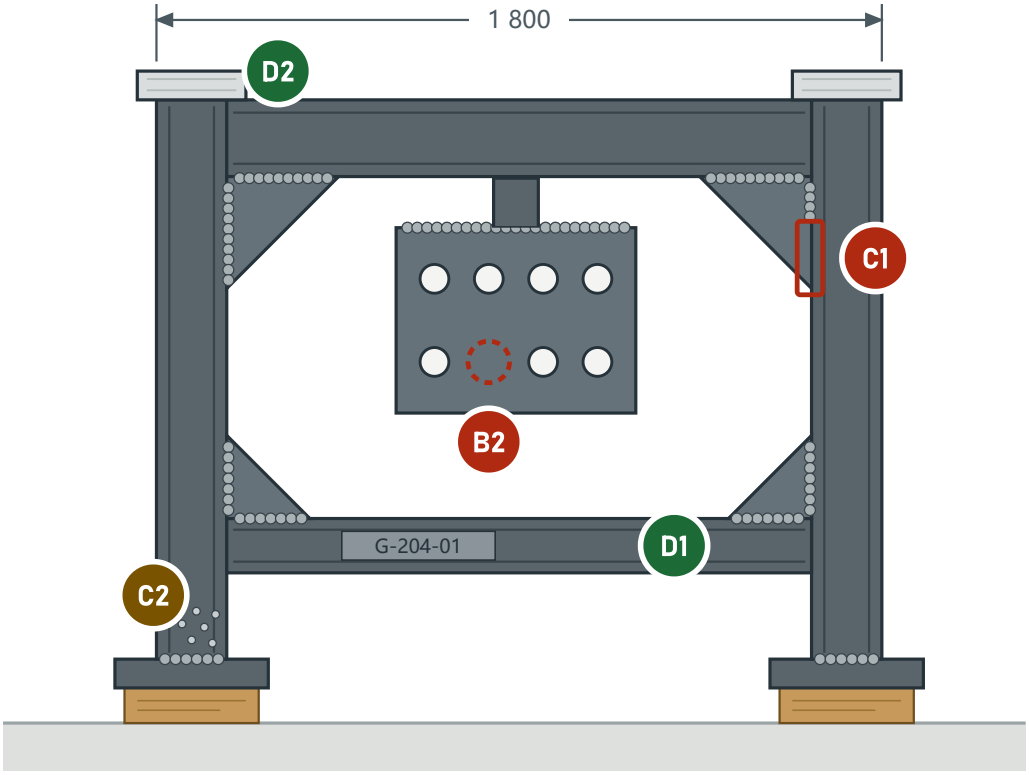
两个机架均已焊接和喷漆。第一个机架的端板缺少一个孔，右上角节点板有一段焊缝缺失。左侧底脚处可见焊渣。

Both frames are welded and painted. On the first frame, one hole in the head plate and a section of weld at the upper right gusset are missing. Weld spatter is visible at the left foot.

未完成事项 Open items

编号	检查项 Item	制造商答复 Manufacturer's reply	期限 by
B2	机架 1：端板缺少 6 号孔 Frame 1: hole 6 in the head plate is missing	将补钻并修补漆面 Will be drilled, paint will be touched up	09.03.2026
C1	机架 1：右上角节点板焊缝过短 Frame 1: weld at the upper right gusset stops short	将补焊并重新喷漆 Weld will be completed, then repainted	09.03.2026

检查点位置 Location of inspection points



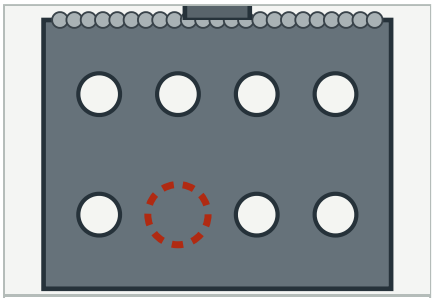
全部检查项 All items

编号	检查项和结果 Item and finding	结果 Result
文件 Documents		
A1	有材料证书 有 3 份证书，已记录炉号。未评价内容 3 certificates available, heat numbers recorded. Content not assessed	**合格** OK
A2	生产使用的图纸版本 工位上使用 E 版 Revision E is in use at the workstation	**合格** OK
A3	有焊工资格证明 出示 2 份证明，已记录编号 2 certificates shown, numbers recorded	**合格** OK
尺寸 Dimensions		
B1	主要尺寸，记录制造商的读数 记录显示 8 个尺寸均在公差内 8 of 8 dimensions within tolerance according to the record	**合格** OK
B2	孔位与图纸一致 机架 1：端板缺少 6 号孔 Frame 1: hole 6 in the head plate is missing	**未完成** Open

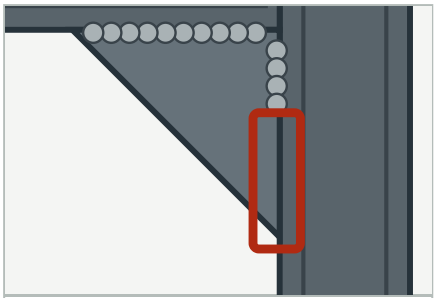
编号	检查项和结果 Item and finding	结果 Result
B3	支承面平面度，记录读数 0.2 毫米，允许 0.5 毫米，由制造商测量 0.2 mm, permitted 0.5 mm, measured by the manufacturer	**合格** OK
焊缝可见部分 Welds, visible parts		
C1	焊缝与图纸一致且完整 机架 1：右上角节点板焊缝过短 Frame 1: weld at the upper right gusset stops short	**未完成** Open
C2	无焊渣和锐边 机架 1：左侧底脚有焊渣 Frame 1: weld spatter at the left foot	**提示** Note
表面 Surface		
D1	颜色和涂层厚度，记录读数 标签为 RAL 7016，92 至 118 微米，由制造商测量 RAL 7016 according to label, 92 to 118 µm, measured by the manufacturer	**合格** OK
D2	支承面无漆 4 个支承面均未喷漆 4 of 4 support surfaces unpainted	**合格** OK
发运 Shipping		
E1	零件上的编号清晰 G-204-01 和 G-204-02 清晰可读 G-204-01 and G-204-02 legible	**合格** OK
E2	有木垫和吊点 已具备，吊点已标记 Available, lifting points marked	**合格** OK

照片 Photos

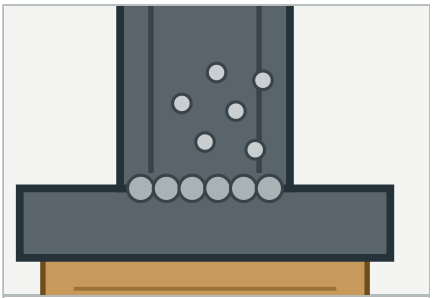
示例中为示意图，实际报告中为照片。 The sample shows drawings, a real report shows photos.



B2 机架 1：端板缺少 6 号孔
Frame 1: hole 6 in the head plate is missing



C1 机架 1：右上角节点板焊缝过短
Frame 1: weld at the upper right gusset stops short



C2 机架 1：左侧底脚有焊渣
Frame 1: weld spatter at the left foot



D1 标签为 RAL 7016，92 至 118 微米，由制造商测量
RAL 7016 according to label, 92 to 118 µm, measured by the manufacturer



D2 4 个支承面均未喷漆
4 of 4 support surfaces unpainted

本报告的性质 What this report is

本报告记录现场看到的情况以及制造商演示或测量的内容。它不是正式验收、安全检测或 CE 评估。是否放行由委托方决定。

This report records what could be seen at the visit and what the manufacturer demonstrated or measured. It is not a formal acceptance, not a safety inspection and not a CE assessment. The client decides on release.

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签字表示本人在场并确认自己的说明。 The signature confirms attendance and the signer's own statements.

制造商代表
For the manufacturer

编制人
Prepared by